

Work Order ID 51311

August 17, 2009 12:51:50 PM



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Item ID: D2327-1

Accept



Setup Start



Revision ID: D

Stop



Item Name: Spacer Bushing

Start Date: 18/08/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 25/08/2009 Req'd Qty: 4.00

Customer:

Reference: *18/08/09-08:17*

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2327	Rev D								

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Turn per Folio FA232 and Dwg D2327 ☐ Debur

18-08-17

4 *0*

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

18-08-17 (4)

4 *0*

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

18-08-17

4 *0*

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Item ID:	D2327-1	Accept		Setup	Start	
Revision ID:	D				Stop	
Item Name:	Spacer Bushing					
Start Date:	18/08/2009	Start Qty:	4.00	Cust Item ID:		
Required Date:	25/08/2009	Req'd Qty:	4.00	Customer:		
Reference:	<i>09.08.17</i>					
Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start
	QC:	Date:	SPC (Y/N):	Date:		Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Identify as per dwg & Stock Location: <i>Basket Cell</i>	0.00	<i>SA 0908/17</i>			<i>4</i>	<i>6</i>		
Packaging	Memo	0.00							
Packaging									
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

09/08/19
MF 09-08-19

Picklist Print

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Work Order ID: 51311



Parent Item: D2327-1RevD



Parent Item Name: Spacer Bushing

Start Date: 18/08/2009

Required Date: 25/08/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			100	f	10.7932	0.7457			



304 ROUND BAR 0.375

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

10.79317895

110166

3.32

110472

6.41

112058 ✓

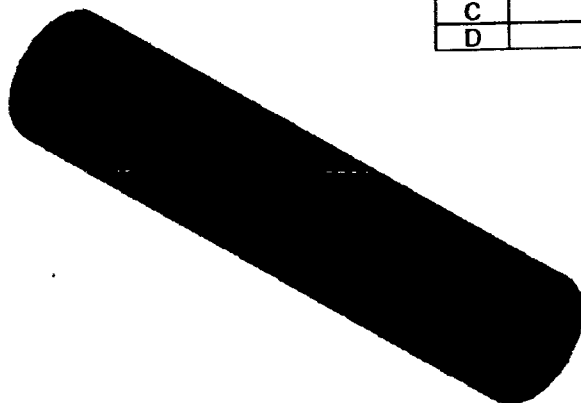
1.06317895

09.08.17

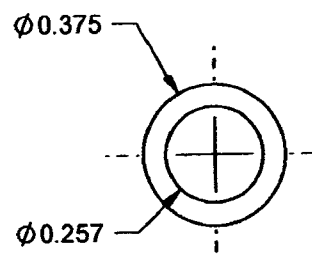
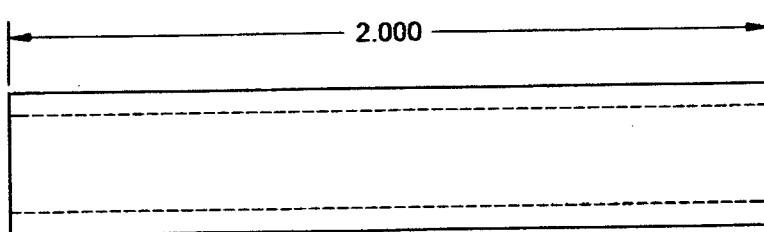
.66'



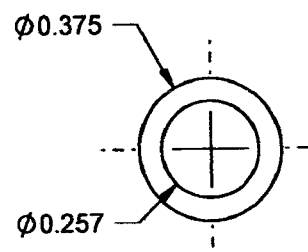
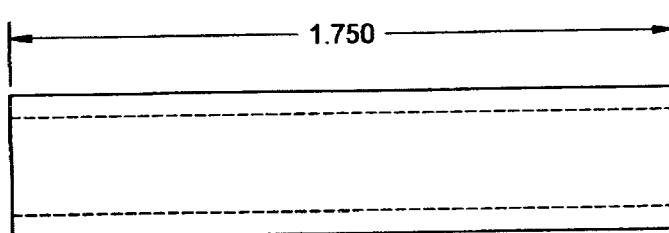
DESIGN BW	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED H	DRAWING NO. D2327	REV. D SHEET 1 OF 1
DATE 06.10.12		TITLE SPACER BUSHING	SCALE 2:1
REV	DATE	DESCRIPTION	
A	94.12.17	NEW ISSUE	
B	95.12.06	LENGTH CHANGE	
C	03.05.13	303 SS SPEC ADDED	
D	06.10.12	REMOVE 303 SS MATERIAL	



RELEASED
06.11.14



D2327-1 SPACER BUSHING



D2327-3 SPACER BUSHING

NOTES:

- 1) MATERIAL: AISI 304/316 SS, $\phi 0.375$, 0.065 WALL SEAMLESS ROUND TUBING (REF. DART SPEC M304TR0.375W.065)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX



51311

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